

Mercury 44 Parts Master List

Qty. Req.	Part Number	Description
	Crankshaft	
1	459-9075T	Crankshaft Assy.
	Pistons & Rings:	
4	780-9229A7	Piston and Piston Pin Assy. (Standard Bore)
4	780-9229A10	Piston and Piston Pin Assy. (+.015" bore)
4	780-9229A11	Piston and Piston Pin Assy. (+.030" bore)
4	743-	Piston and Piston Pin Assy. (Standard Bore)
4	743-3366A2	Piston and Piston Pin Assy. (+.015" bore)
4	743-7716A2	Piston and Piston Pin Assy. (+.030" bore)
8 (1 set)	39-18653A12	Piston Rings (Std. bore) (2 Ring Keystone)
8 (1 set)	39-18653A1	Piston Rings (+.015" bore) (2 Ring Keystone)
8 (1 set)	39-18653A2	Piston Rings (+.030" bore) (2 Ring Keystone)
12 (1 set)	39-27841A12	Piston Rings (Std. bore) (3 Ring old type)
12 (1 set)	39-28616A12	Piston Rings (+.015" bore) (3 Ring old type)
12 (1 set)	39-89822A12	Piston Rings (+.030" bore) (3 Ring old type)
8	40-828119	Lock Ring, piston pin (supercedes 40-47276)
8	40-20057	Lock Ring, piston pin (old style, small wristpin)
	Connecting Rod:	
4	632-7621A3	Connecting Rod and Cap Assy.
8	12-47275	Washer, needle locating
8	10-91012	Screw, cap to rod
	Bearings:	
100	29-20046T	Needle Bearing, crankpin
108	29-20063	Needle Bearing, piston pin
56	29-71422 1	Needle Bearing, center main bearing
1	26113T	Race, outer (center main bearing), new #
1	53-26933	Snap Ring (center main bearing)
	Bearing Caps, Seals:	
1	1160-5826A2	End Cap Assy., upper
1	1158-6635A1	End Cap Assy., lower
3	26-41953	Oil Seal
1	15-72538A1	Shim, upper end cap
1	15-20085A1	Shim, lower end cap
2	25-20081	O-Ring

Mercury 44 Parts Master List

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Reed Block:		
2	534-3267T25	Reed Block
4	11-45774	Nut, 12-28
4	10-45775	Screw, 12-28
8	34-79014	Reed Stop (Supersedes to 34-822839) not legal
8	10-77280	Screw, reed stop
8	11-20110	Nut, reed stop screw
16	17-65855	Dowel Pin, reed locating
Fuel System:		
1	21-857005A 1	Fuel Pump Diaphragm Kit
2	1395-9651	Carb Gasket Set
2	1395-9650	Carb Repair Parts Kit
2	1395-9293	Float
2	1395-9022	Inlet Needle and Spring
2	1395-9595 1	Inlet Needle and Spring Clip, supersedes to:
2	1395-879194011	Inlet Needle and Spring Clip, (sticker over old #)
Jets:		
2	1399-3252	Jet (main fuel), .032"
2	1399-3251	Jet (main fuel), .034"
2	1399-3026	Jet (main fuel), .036"
2	1399-2407	Jet (main fuel), .039"
2	1399-1896	Jet (main fuel), .041"
2	1399-1864	Jet (main fuel), .043"
2	1399-1765	Jet (main fuel), .045"
2	1399-1767	Jet (main fuel), .047"
2	1399-1649	Jet (main fuel), .049"
2	1399-1651	Jet (main fuel), .051"
2	1399-1653	Jet (main fuel), .053"
2	1399-1655	Jet (main fuel), .055"
2	1399-1457	Jet (main fuel), .057"
2	1399-1459	Jet (main fuel), .059"
2	1399-1461	Jet (main fuel), .061"

Mercury 44 Parts Master List

2	1399-1463	Jet (main fuel), .063"
2	1399-1465	Jet (main fuel), .065"
2	1399-1467	Jet (main fuel), .067" (NLA)

Qty. Req.	Part Number	Description
Gaskets:		
1	27-85491 3	Gasket, cylinder block to baffle plate
1	27-85492 4	Gasket, baffle plate to exhaust cover
1	27-43777--2	Gasket, cylinder block cover
2	27-79650 1	Gasket, powerhead
2	27-27936--1	Gasket, transfer port cover
2	27-75791 1	Gasket, carburetor flange
Ignition System:		
1	398-832074A6	Stator (supercedes 398-5454A56)
1	96452A1	Trigger Assy.
4	339-7370A13	Ignition Coil Assy.
1	332-5772A2	Switchbox Assy.
1	87554	Cover, ignition coil
5	10-88856	Screw, coil cover
5	12-30164	Washer, coil cover
4	10-20619	Screw, switchbox
4	10-75840	Screw, stator
4	84-99215A25	Lead Assy., sparkplug
4	84-60466A19	? Ground wire?
Cylinder Block:		
4	16-68164	Stud, carb. (1-1/4")
6	16-68166	Stud, cyl. block to drive shaft housing, 2.125"
2	16-69058	Stud, cyl. block to drive shaft housing
18	12-70132	Washer, crankcase screw
8	11-64809	Nut, powerhead studs (5/16")
4	11-64809	Nut, carburetor
2	10-16452	Screw, fuel pump
3	14-20091	Tab Washer, center bearing
2	17-20032	Dowel Pin, main bearing

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Qty. Req.	Part Number	Description
	Misc:	
	77381	Cover, Exhaust Manifold
1	90421 1	Exhaust Plate Baffle
1	18827T4	Cover Assy.- Transfer Port (New style)
1	1017-7054A 1	Cover Assy-cylinder block
2	22-99664	Elbow, balance tube
1	22-78279	Elbow, tell tale hose
1	21-42867	Check Valve, bleed hose
1	32-99387-79	Hose, cylinder bleed
1	11-22339	Nut, Flywheel
1	12-68229	Washer, Flywheel nut
1	28-20094	Key, Crankshaft
1	23-55164	Bushing, throttle lever
1	23-26856	Bushing, trigger link
2	16-813631	Stud (D gearcase)
1	28-89694	Key, coupling (throttle link)
1	66778	Plate, throttle actuator
3	14-20091	Tab Washer

Accessories

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3 Ring old type
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